

Receiving Report

Date:

13/11/14

Batch No:

M127481

Supplier:

Ryerson

Dart P/O:

21989

Packing Slip: Yes ☒ No ☐

Invoice: Yes ☐ No ☒

Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐

Waybill Attached: Yes ☐ No ☒

Shipment Complete: Yes ☒ No ☐

QC6 Inspection ☒

Work Order ☐

N/A ☐

N/A ☒

N/A ☐

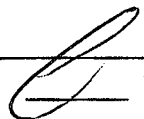
N/A ☐

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	4 1000 MANCUBAT VOIR 10					

Initials of receiver (if shipment OK) Level 12



Production/Admin:

Date

Received/Costing

Initial

13/11/14


Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

All Currencies

Grouped by Vendor ID

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

RYERSON

Packing List Shipping Order

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

SHIP TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

Page 1 of 1 11/12/13 16:29 CST
SP AP

Order Number
X6-320221
Purchase Order
21989

Total Packages: 1

Phone (613) 632-3336

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
NOTRE CAMION	Our Truck Prepaid/Allowe	1946	21 EB	Taxable		1	11/14/2013
Bill of Lading:	Pro Bill:	Ship Approval:		Ship Date:		Order Date:	
						11/11/2013	

Line No.	Item	Description	Qty Shipped	B/O Quantity
----------	------	-------------	-------------	--------------

1	5555-6558 PLA AL 7075-T651 1.000 X 5" X 144"			
Qty Comm: 8	Order Qty: 8	UEA	Pcs: 8	8.00 UEA
(1 - BUNDLE 582)				
Cntrl: X6FP4481 H: 458934	T: 709049			
*** Filled by Initials: SPH				

7915-9998 ENERGY CHARGE

Order Qty:

1.0000 LOT

Pcs:

0

1.00 LOT

Customer/Driver Instructions:
HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by: _____ Date: _____
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com, or from your sales representative, or by calling (800) 268-2680.

Packing List

Alloys of Aluminum, Copper, Steel Caution:
Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

Aleris Aluminum Koblenz GmbH
Cari-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris ✓
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0373886

SERIAL-NO.:

PAGE: 1 / 4

PURCHASER:

RYERSON CANADA, INC.

3399 AV FRANCIS-HUGHES

CDN LAVAL, QC H7L 5A3

CONSIGNEE:

RYERSON CANADA INC.

3399 FRANCIS HUGHES

CDN LAVAL QC H7L 5A5

ORDER NO. PURCHASER:

709049-2

PART NO. PURCHASER:

5555-6554

ORDER NO. MANUFACTURER/ITEM:

66763 / 02

PRODUCT:

PLATE

SPECIFICATION:

AMS-QQ-A-250/12 APR 2007

ALLOY/TEMPER:

7075 T651

DIMENSION:

1.000 x 60.50 x 144.50 INS

PCS.	GROSS LBS	NET LBS	PACK-NO	LOT-NO	PACK-DAT.
8	7.463	7.176	730135	458934	26.03.12

WT-TQ QS 07/08

Aleris Aluminum Koblenz GmbH
Carl-Speeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0373886

LOT: 458934

PAGE: 2 / 4

RESULTS:

Mechanical properties:

Pl. No. Spec. No. Y.S. U.T.S. El.

KSI KST %

Min. LT: 68,0 78,0 7,0

Max. LT:

1	A	75,9	85,4	12,8
1	B	76,4	85,7	12,7
2	A	76,1	85,7	13,4
2	B	76,6	85,9	12,8
3	A	75,7	85,3	12,3
3	B	76,6	85,9	12,7
4	A	76,0	85,4	12,7
4	B	75,9	85,3	12,5

Chemical composition: in % , remainder Al

Cast No.: 4-12-3869

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B
0,049	0,098	1,691	0,006	2,463	0,196	5,719	0,0397	0,0014
Zr	Pb	Ni	Sn	Be	Na	Li	V	H2 (*)
0,0057	0,0030	0,0060	0,0030	0,0003	0,0000	0,0000	0,0091	0,08
Al	Tl	Ti-Zr	Cu/Mg	Fe/Si				
		0,045		2,0				

(*) = H2 in ml/100 g AL

Other tests:

Dimensional check: OK

Surface control: OK

Ultrasonic test: OK

US-spec.: AMS-STD-2154 TYPE 1 CL.A

Normative references:

LEGIERUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE

AMS-QQ-A-250/12

FESTIGKEITSNORM/MECH. PROP.STANDARD/CARACTERISTIQUE MECANIQUE

AMS-QQ-A-250/12

ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME

AMS-STD-2154 TYPE 1 CL.A

WT-TQ-QS 0708

Aleris Aluminum Koblenz GmbH
Car-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

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NO.: 0373886

LOT: 458934

PAGE: 3 / 4

Electrical conductivity:

Min.: 32,7 Max.: 33,8 %IACS

Result: OK

Heat treatment:

135 DEGREES C.-16H

Aleris Aluminum Koblenz GmbH
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0373886

PAGE: 4 / 4

Remarks:

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN
MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN
ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER.
WE CONFIRM, THAT QUALITY MANAGEMENT SYSTEM OF ALERIS ALUMINUM KOBLENZ GMBH
IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID
VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

MADE IN THE FEDERAL REPUBLIC OF GERMANY

Enclosures:

Karl-Egon D'Altri
Quality assurance

Aleris Aluminum
Koblenz GmbH

WT-TQ-OS 07/08

Koblenz, the 27.03.12 PS

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:

RYERSON CANADA, INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : 21989

Rel :

#BdeV : 320221 1

#Conn :

#Fact :

12 NOV. 2013

Vendu à: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tél: (613) 632-3336

Fax: (613) 632-4443

ON K6A 1K7

Livré à: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

ON

C e r t i f i c a t d e C o n f o r m i t é

No Cert.: 320221

Code: 55556558

PLA AL 7075-T651

1.000 X 5" X 144"

Mcx

8

ALERIS ALUMINUM

Numéro de lot

458934

Test ID

709049

Numero de Contrôle

X6FP4481

8

Jm
13-11-14

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel
fourni ci-haut est conforme aux spécifications
indiquées sur votre commande ci-haut mentionnée.

[Signature]
SIGNATURE AUTORISÉE



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21989**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 1 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
11/13/13

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB
Chantal Lavoie
10127-2607
Net 30
CAD
Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	11/19/2013 Yes 11/19/2013		96.00 f	\$31.67	\$3,039.99
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR CUT FROM PLATE QQ-A-250/12 13-11-14							Line Total: \$3,039.99
2	M7075T6B1.000X00.250	7075-T6 BAR 1.000' X 0.250"	11/19/2013 Yes 11/19/2013		12.00 f	\$3.75	\$45.00
SAME AS ABOVE							Line Total: \$45.00

Note:

11/7/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21989**

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 2 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450-424-0153

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

3	M7075T6B1.250X07.000	7075-T6 BAR 1.25" X 7.000"	11/19/2013	12.00	\$42.33	\$508.00
			Yes	f		
			11/19/2013			
	SAME AS ABOVE					

Line Total: \$508.00

4	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	11/19/2013	12.00	\$20.42	\$245.00
			Yes	f		
			11/19/2013			
	SAME AS ABOVE					

Line Total: \$245.00

5	M7075T6S.160	7075-T6 Sheet .160	11/19/2013	48.00	\$12.08	\$580.00
			Yes	sf		
			11/19/2013			

MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4025
OR ASTM B209

OR

MATERIAL: 7075-T6/T62 ALCLAD ALUMINUM SHEET
AS PER QQ-A-250/13 OR AMSQQ-A-250/13 OR AMS 4049
OE ASTM B209

Note:

11/7/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21989

Purchase Order Date 11/7/2013

PO Print Date 11/7/2013

Page Number 3 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Total: \$580.00

PO Total: \$4,417.99

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required ☒ YES ☐ NO
PST# 6122-5207

Change Nbr: 1

Change Date: 11/7/2013